



WHEEL KIT LOADING INSTRUCTIONS CATTLEMASTER CHUTES

STEP ONE

Ensure proper placement of the winch before you begin based on the chute you are moving. For the series 3 & 6 chutes the winch should be flush against the cross bar (figure 1), for the series 9 & 12 chutes the winch should be moved forward 12" from the bar (figure 2).

Figure 1



Figure 2



* Tools required - 9/16" deep well socket.

STEP TWO

Position wheel kit in front of chute to be loaded.



STEP THREE

Remove pin from end of rear bar and remove bar.



STEP FOUR

Remove pins from both ends of belly bar. Remove belly bar from unit and set aside.



STEP FIVE

Lift front of wheel kit and roll backwards along each side of chute. NOTE: Scotch tires before you begin to crank winch.



STEP SIX

Hook winch strap around top of chute frame to lift tongue end of wheel kit. Raise tongue until holes in rear of wheel kit line up with chute.



STEP SEVEN

Walk around to rear of chute and slide rear bar through chute frame to collar on opposite side of wheel kit and secure with pins.



STEP EIGHT

Set winch so strap can be unrolled. Release strap from top of chute.



STEP NINE

Extend strap and hook to bottom of chute in eyelet. Be sure to thread strap over wheel kit frame.



STEP TEN

Switch winch into low gear.



STEP ELEVEN

Once in low gear, begin slowly cranking winch until bottom of chute is above wheel kit frame. NOTE: DO NOT stand directly behind winch.



STEP TWELVE

Once chute is lifted above frame, reinstall belly bar and insert pins.



STEP THIRTEEN

After reinstallation of belly bar, switch winch to reverse and take pressure off strap. Carefully let the chute down until it is setting on belly bar. Chute should center itself between the tabs on the belly bar. *Note: do not unhook strap, leave strap attached to chute as safety precaution.



STEP FOURTEEN

Before transport, ensure that:

1. Tire pressures are ok.
2. Chute is closed.
3. Side kick panels are securely locked in place.
4. Squeeze mechanisms are closed.
5. All horseshoe access doors are secure.
6. Chute is secured with ratchet straps.
7. Be sure hitch is minimum of 16 in tall.

Your chute is now ready to transport.
Recommended maximum towing speed is 25 mph.



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WHEEL KIT UNLOADING INSTRUCTIONS CATTLEMASTER CHUTES

STEP ONE

Secure unit by scotching both tires and ensure you are on a level surface.



STEP TWO

Switch winch into low gear.



STEP THREE

Position chute in designated location and unhook from truck or tractor. Crank winch to raise chute up off the belly bar.



STEP FOUR

Remove pins from both ends of belly bar. Remove belly bar from unit and set aside.



STEP FIVE

Change gears from reverse to forward and begin slowly cranking chute downward. Continue until strap has slack. Use caution when lowering winch.



STEP SIX

Once chute is securely on the ground unhook front strap from bottom eyelet in front of chute.



STEP SEVEN

Hook winch strap around top of chute to lift tongue end of wheel kit.



STEP EIGHT

Raise tongue until pressure on back bar is released, then remove pins and pull bar out of chute.



STEP NINE

Crank strap down to lower tongue. Unhook strap from top of chute. Pull wheel kit forward and away from chute. Your chute is now ready to use.



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